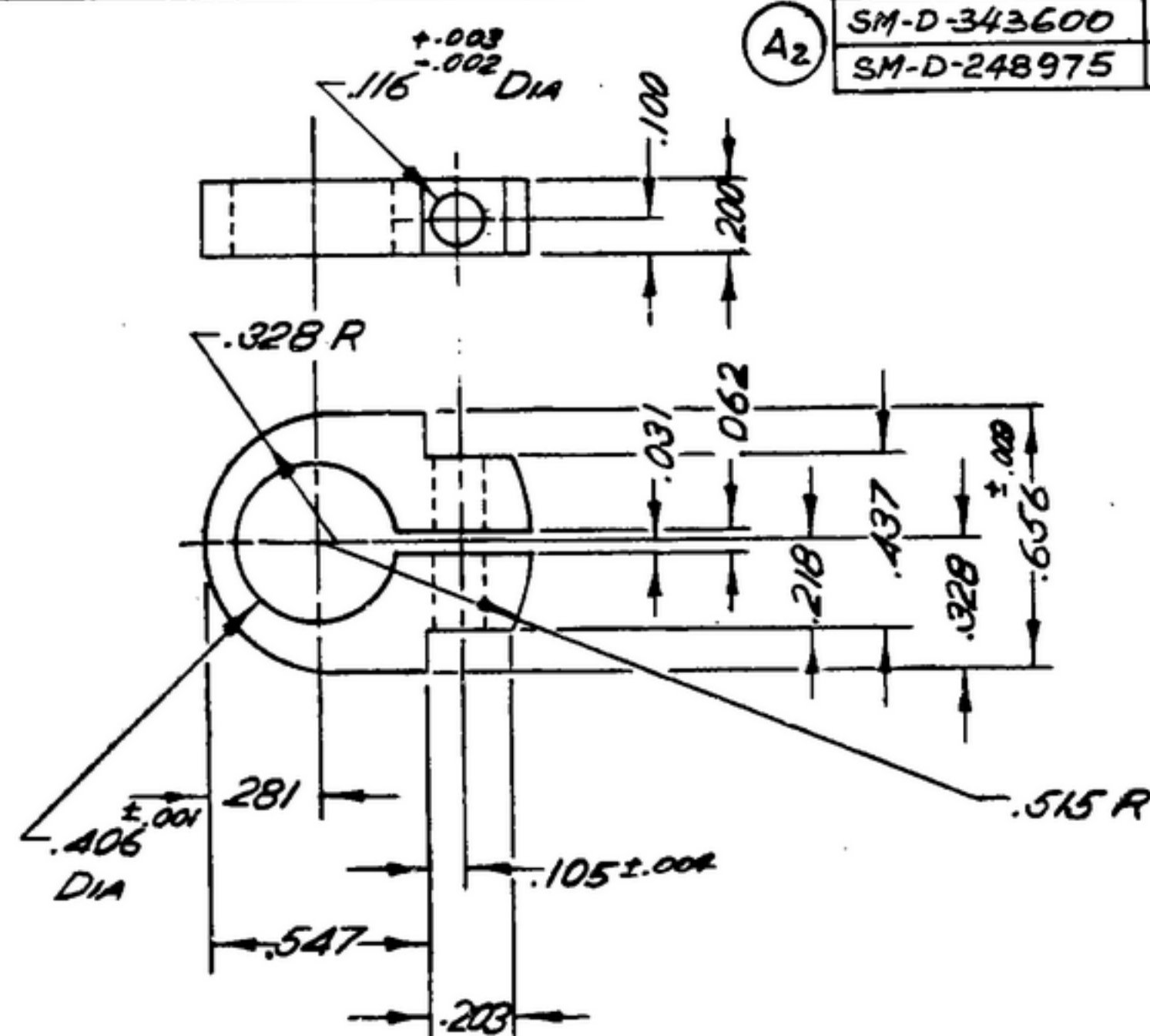


REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A ₂	A ₁ - ADDED FINISH NOTE. A ₂ - ADDED APPL. SM-D-343600, SM-D-248975, SC-DL-248775	6 OCT. 59	4242B-PC-59-A1-51 REV'D PHE
B ₁	(1) FINISH WAS E 511.	17 JULY 1962	L.T. JM E.D.B.
C ₁	(1) FINISH WAS E 513	22 MAR 1965	21582 PC-61 KEYD PHE
D	(1) MATL SPEC REF REV.	25 FEB 66	JLC JM R.P. E.D.B.
E	(1) ALLOY WAS 5454 PER SPEC QQ-A-200/6.	23 OCT 69	JLC EDB JMC RP



DI EI

ALUM. ALLOY EXTRUDED 7075, TEMPER O, PER SPEC QQ-A-200/11.

1-062 SLOT MAY VARY $\pm 2^\circ$ FROM POSITION SHOWN.

1A, 2-FINISH: E511 PER MIL - F-14072.

NGTE:

***FOR INFORMATION ONLY,
CONTRACTOR MAY AT HIS
OPTION DEVIATE FROM
THESE PROCESS DETAILS**

UNLESS OTHERWISE SPECIFIED		AUTHENTICATION		CLAMP		DEPARTMENT OF THE ARMY SIGNAL CORPS ENGINEERING LABORATORIES FORT MONMOUTH NEW JERSEY	
DIMENSIONS ARE IN INCHES		DRAWN	2/552-FH-50-93				
TOLERANCES ON FRACTIONS ±		TRACED	PHOTO				
DECIMALS ± .005		CHECKED	Ph				
ANGLES ±		VERIFIED	PO BR				
COMMERCIAL TOLERANCES APPLY TO STOCK SIZES		APPROVED	PO BR				
ALL SURFACES	✓	REVIEWED	PME	SCALE	2/1	FINISH	90-543
		DATE	28 MAY 53				SM-B-178486

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL AND DATE