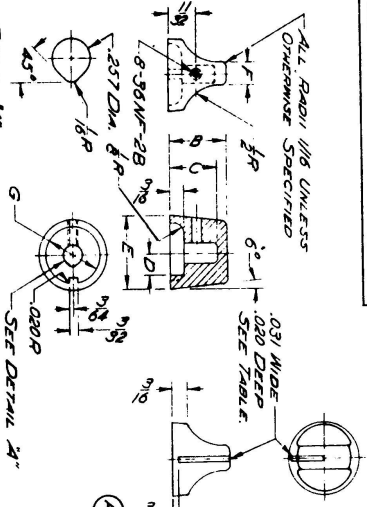


* FOR INFORMATION ONLY. CONTRACTOR MAY AT HIS OPTION DEVIATE FROM THESE PROCESS DETAILS.

REVISIONS			
REV	DESCRIPTION	DATE	APPROVAL
A1	A1- FINISH PG12 WAS PG12, A2- ADDED APR. SW-D-348619	15 OCT 59	15 OCT 59 SW-D-348619
B	B- WAS ASTM-B-86-45 ALLOY KX11	1 MAR 60	1 MAR 60 KX11

ALL RADII 1/16 UNLESS
OTHERWISE SPECIFIED



NOTES:
1. PART MAY BE SUPPLIED BY DOGMECHTOPS CORP CHICAGO, ILL. OR EQUAL, PROVIDING IT MEETS THE FOLLOWING REQUIREMENTS & DIMENSIONS SHOWN.

①. 2. ZINC ALLOY BAR ANOD. TO MEET OR SINGLE PLATED SUAST WITH 3. FINE 8-36 MULTIPLE SQUARE CUP POINT SET SCHEM. 4. 5. FMSK. P612D PER SPEC MIL-F-14072, GROOVE SHALL BE FILLED WHITE ENAMEL COLOR CHIP 37886 PER FED. STD. 5955, PER SPEC. IT-E-557.

⑤ MATERIAL: ZINC BASE ALLOY, DIE CAST,
ASTM-B-86-577, ALLOY A340AB

COLLINS PATH NUMBER	CASH NO.	B	C	D	E	F	G	MARKING	EAC PATH NO.
559 002 002	5548-24928-1	3/4	3/6	9/32	3/16	3/16	3/4	SEE NOTE 3	1500-0342
559 019 002		1/2	3/4	3/8	1/16	3/8	3/16	SEE NOTE 3	1500-0347
559 0192 002		3	3/4	3/8	9/32	3/16	3/16	NONE	1500-0344

LIST OF MATERIAL

COLUMBIA EAST NO. 550 3498-066
240.2

[illegible]

WHEN REFERRING TO THIS DRAWING STATE DRAWING NO., APPLICABLE ISSUE SYMBOL IF ANY, AND DATE